



SAFETY DATA SHEET L-ISOLEUCINE REVISION 2, DATE 20 APR 21

1. IDENTIFICATION

Product Name	L-Isoleucine
Other Names	No Data Available
Uses	Feed additive.
Chemical Family	No Data Available
Chemical Formula	C ₆ H ₁₃ NO ₂
Chemical Name	2-Amino-3-methylpentanoic acid
Product Description	Amino Acid (Essential).

Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia	+60-3-5614-2111

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888
Chemcall	Malaysia	+64-4-9179888
Chemcall	New Zealand	0800-243622 +64-4-9179888
National Poisons Centre	New Zealand	0800-764766
CHEMTREC	USA & Canada	1-800-424-9300 CN723420 +1-703-527-3887

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust)

Not Scheduled



Globally Harmonised System

Hazard Classification	NOT hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS)
Signal Word	None

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)
---------------------------------------	---

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

Chemical Entity	Formula	CAS Number	Proportion
L-Isoleucine	C6H13NO2	73-32-5	<=100 %

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

Swallowed	IF SWALLOWED: Rinse mouth, then drink plenty of water. Do not induce vomiting. Get medical advice/attention if you feel unwell. Never give anything by mouth to an unconscious person.
Eye	IF IN EYES: Immediately flush eyes with running water for several minutes, holding eyelids open and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for at least 15 minutes. If eye irritation persists, get medical advice/attention.
Skin	IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs, get medical advice/attention.
Inhaled	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If respiratory symptoms persist, get medical advice/attention. Apply resuscitation if victim is not breathing - Administer oxygen if breathing is difficult.
Advice to Doctor	Treat symptomatically and supportively.
Medical Conditions Aggravated by Exposure	No information available.

5. FIRE FIGHTING MEASURES

General Measures	If safe to do so, move undamaged containers from fire area. Cool containers with water spray until well after fire is out.
Flammability Conditions	Combustible material; May burn but does not ignite readily.
Extinguishing Media	Use dry chemical, Carbon dioxide (CO2), foam or water spray for extinction. Use agent most appropriate to extinguish fire.
Fire and Explosion Hazard	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion, including

Hazardous Products of Combustion	Nitrogen oxides, Carbon monoxide and Carbon dioxide.
Special Fire Fighting Instructions	Contain runoff from fire control or dilution water - Runoff may pollute waterways.
Personal Protective Equipment	Wear self-contained breathing apparatus (SCBA) and chemical splash suit. SCBA and structural firefighter's uniform may provide limited protection.
Flash Point	No Data Available
Lower Explosion Limit	No Data Available
Upper Explosion Limit	No Data Available
Auto Ignition Temperature	No Data Available
Hazchem Code	No Data Available

6. ACCIDENTAL RELEASE MEASURES

General Response Procedure	Ensure adequate ventilation. ELIMINATE all ignition sources (if dust clouds can occur). Do not touch or walk through spilled material. Clean up spills immediately. Avoid generating dust. Avoid breathing dust and contact with eyes, skin and clothing.
Clean Up Procedures	Collect material (sweep up) then place into a suitable clean, dry, closed container for disposal (see SECTION 13). Avoid generating dusty conditions.
Containment	Stop leak if safe to do so – Prevent entry into waterways, drains or confined areas. Prevent dust cloud.
Decontamination	No information available.
Environmental Precautionary Measures	Prevent entry into drains and waterways.
Evacuation Criteria	Spill or leak area should be isolated immediately. Keep unauthorised personnel away.
Personal Precautionary Measures	Use personal protective equipment as required (see SECTION 8).

7. HANDLING AND STORAGE

Handling	Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Minimise dust generation and accumulation. Avoid breathing dust and contact with eyes, skin and clothing. Do not ingest. Use personal protective equipment as required (see SECTION 8).
Storage	Store in a cool, dry and well-ventilated place, out of direct sunlight. Keep container tightly closed. Keep away from heat and sources of ignition - No smoking. Keep away from incompatible materials (see SECTION 10).
Container	Keep in the original container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General	No specific exposure standards are available for this product. For dusts from solid substances without specific occupational exposure standards: - Safe Work Australia Exposure Standard (Nuisance dusts): 8 hr TWA = 10 mg/m ³ (measured as inhalable dust). - New Zealand WES (Particulates not otherwise classified): TWA = 10 mg/m ³ ; TWA = 3 mg/m ³ (respirable dust).
Exposure Limits	No Data Available
Biological Limits	No information available.
Engineering Measures	Use adequate ventilation to keep airborne concentrations low. A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area.

Personal Protection Equipment	<ul style="list-style-type: none"> - Respiratory protection: In case of inadequate ventilation, wear respiratory protection. Recommended: Dust mask/particulate filter respirator (refer to AS/NZS 1715 & 1716). - Eye/face protection: Wear appropriate eye protection to avoid eye contact. Recommended: Safety glasses or chemical safety goggles. - Hand protection: Handle with gloves. Recommended: Impervious gloves. - Skin/body protection: Wear appropriate personal protective clothing to avoid skin contact. Recommended: Overalls, safety shoes.
Special Hazards Precautions	No information available.
Work Hygienic Practices	Do not eat, drink or smoke when using this product. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid
Appearance	Crystals or crystalline powder
Odour	Odourless or slight
Colour	White or yellowish
pH	No Data Available
Vapour Pressure	Negligible (@ No Data Available)
Relative Vapour Density	No Data Available
Boiling Point	No Data Available
Melting Point	288 °C
Freezing Point	No Data Available
Solubility	Slightly soluble
Specific Gravity	1.18 (Water = 1)
Flash Point	No Data Available
Auto Ignition Temp	No Data Available
Evaporation Rate	Negligible
Bulk Density	No Data Available
Corrosion Rate	No Data Available
Decomposition Temperature	288 °C
Density	No Data Available
Specific Heat	No Data Available
Molecular Weight	131.17
Net Propellant Weight	No Data Available
Octanol Water Coefficient	No Data Available
Particle Size	No Data Available
Partition Coefficient	No Data Available
Saturated Vapour Concentration	No Data Available
Vapour Temperature	No Data Available
Viscosity	No Data Available
Volatile Percent	No Data Available
VOC Volume	No Data Available
Additional Characteristics	No information available.
Potential for Dust Explosion	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Fast or Intensely Burning Characteristics	No information available.
Flame Propagation or Burning Rate of Solid Materials	No information available.
Non-Flammables That Could Contribute Unusual Hazards to a Fire	No information available.
Properties That May Initiate or Contribute to Fire Intensity	Combustible material; May burn but does not ignite readily.
Reactions That Release Gases or Vapours	During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion, including Nitrogen oxides, Carbon monoxide and Carbon dioxide.
Release of Invisible Flammable Vapours and Gases	No information available.

10. STABILITY AND REACTIVITY

General Information	No information available.
Chemical Stability	Stable under normal temperatures and pressures.
Conditions to Avoid	Avoid generating dust. Avoid high temperatures and incompatible materials.
Materials to Avoid	Incompatible/reactive with strong oxidising agents.
Hazardous Decomposition Products	During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion, including Nitrogen oxides, Carbon monoxide and Carbon dioxide.
Hazardous Polymerisation	Has not been reported.

11. TOXICOLOGICAL INFORMATION

General Information	<p>Information on possible routes of exposure:</p> <ul style="list-style-type: none">- Ingestion: May cause irritation of the digestive tract.- Eye contact: May cause eye irritation.- Skin contact: May cause skin irritation.- Inhalation: May cause respiratory tract irritation. <p>Chronic effects: Not listed by ACGIH, IARC, NTP or Ca Prop 65.</p> <p>*The toxicological properties of this material have not been fully investigated. This is expected to be a low hazard for usual industrial handling.</p>
Carcinogen Category	None

12. ECOLOGICAL INFORMATION

Ecotoxicity	No information available.
Persistence/Degradability	No information available.
Mobility	No information available.
Environmental Fate	Prevent entry into drains and waterways.
Bioaccumulation Potential	No information available.
Environmental Impact	No Data Available

13. DISPOSAL CONSIDERATIONS

General Information	Dispose of contents/container in accordance with local/regional/national regulations.
Special Precautions for Land Fill	No information available.

14. TRANSPORT INFORMATION**Land Transport (Australia)**

ADG Code

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (Malaysia)

ADR Code

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (New Zealand)

NZS5433

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (United States of America)

US DOT

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Sea Transport

IMDG Code

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
EMS	No Data Available
Marine Pollutant	No
Comments	NON-DANGEROUS GOODS: Not regulated for SEA transport.

Air Transport

IATA DGR

Proper Shipping Name	L-Isoleucine
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for AIR transport.

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)
--------------------------------	---

15. REGULATORY INFORMATION

General Information	No Data Available
---------------------	-------------------

Poisons Schedule (Aust)

Not Scheduled

Environmental Protection Authority (New Zealand)

Hazardous Substances and New Organisms Amendment Act 2015

Approval Code

Not Hazardous

National/Regional Inventories

Australia (AIIC)

Listed

Canada (DSL)

Listed

Canada (NDSL)

Not Determined

China (IECSC)

Not Determined

Europe (EINECS)

200-798-2

Europe (REACH)

Not Determined

Japan (ENCS/METI)

Not Determined

Korea (KECI)

Not Determined

Malaysia (EHS Register)

Not Determined

New Zealand (NZIoC)

Listed

Philippines (PICCS)

Not Determined

Switzerland (Giftliste 1)

Not Determined

Switzerland (Inventory of Notified Substances)

Not Determined

Taiwan (NCSR)

Not Determined

USA (TSCA)

Listed

16. OTHER INFORMATION

Related Product Codes

ISLEUA1000, ISLEUA3500, ISLEUA3501, ISLEUA3504, ISLEUA3505, ISLEUA3600, ISLEUA3602, ISLEUA3605, ISLEUC1000, ISLEUC1001, ISLEUC1002, ISLEUC1003, ISLEUC1004, ISLEUC1005, ISLEUC2000, ISLEUC6000

Revision

2

Revision Date

20 Apr 2021

Key/Legend

< Less Than

> Greater Than

AICS Australian Inventory of Chemical Substances**atm** Atmosphere**CAS** Chemical Abstracts Service (Registry Number)**cm²** Square Centimetres**CO₂** Carbon Dioxide**COD** Chemical Oxygen Demand**deg C (°C)** Degrees Celcius**EPA (New Zealand)** Environmental Protection Authority of New Zealand

deg F (°F) Degrees Fahrenheit

g Grams

g/cm³ Grams per Cubic Centimetre

g/l Grams per Litre

HSNO Hazardous Substance and New Organism

IDLH Immediately Dangerous to Life and Health

immiscible Liquids are insoluble in each other.

inHg Inch of Mercury

inH₂O Inch of Water

K Kelvin

kg Kilogram

kg/m³ Kilograms per Cubic Metre

lb Pound

LC₅₀ LC stands for lethal concentration. LC₅₀ is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.

LD₅₀ LD stands for Lethal Dose. LD₅₀ is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals.

ltr or L Litre

m³ Cubic Metre

mbar Millibar

mg Milligram

mg/24H Milligrams per 24 Hours

mg/kg Milligrams per Kilogram

mg/m³ Milligrams per Cubic Metre

Misc or **Miscible** Liquids form one homogeneous liquid phase regardless of the amount of either component present.

mm Millimetre

mmH₂O Millimetres of Water

mPa.s Millipascals per Second

N/A Not Applicable

NIOSH National Institute for Occupational Safety and Health

NOHSC National Occupational Health and Safety Commission

OECD Organisation for Economic Co-operation and Development

Oz Ounce

PEL Permissible Exposure Limit

Pa Pascal

ppb Parts per Billion

ppm Parts per Million

ppm/2h Parts per Million per 2 Hours

ppm/6h Parts per Million per 6 Hours

psi Pounds per Square Inch

R Rankine

RCP Reciprocal Calculation Procedure

STEL Short Term Exposure Limit

TLV Threshold Limit Value

tne Tonne

TWA Time Weighted Average

ug/24H Micrograms per 24 Hours

UN United Nations

wt Weight