



SAFETY DATA SHEET C.I. PIGMENT BLUE 15 REVISION 4, DATE 20 SEP 21

1. IDENTIFICATION

Product Name	C.I. Pigment Blue 15
Other Names	Blue BGS 15:3; C.I. 74160; C.I. Pigment Blue 15:1; C.I. Pigment Blue 15:3; C.I. Pigment Blue 15:4; Heliogen Blue L6875F; Phthalocyanine Blue
Uses	Colorants for Plastics, Paints, Printing inks, Textile, etc.
Chemical Family	No Data Available
Chemical Formula	C ₃₂ H ₁₆ CuN ₈
Chemical Name	Copper, [29H,31H-phthalocyaninato(2-)-N29,N30,N31,N32]-, (SP-4-1)-
Product Description	No Data Available

Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia	+60-3-5614-2111

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888
Chemcall	Malaysia	+64-4-9179888
Chemcall	New Zealand	0800-243622 +64-4-9179888
National Poisons Centre	New Zealand	0800-764766
CHEMTREC	USA & Canada	1-800-424-9300 CN723420 +1-703-527-3887

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust)

Not Scheduled

Redox Ltd
Corporate Office Sydney
Locked Bag 15 Minto NSW 2566 Australia
2 Swettenham Road Minto NSW 2566 Australia
All Deliveries: 4 Holmes Road Minto NSW 2566 Australia

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Fax +61 2 9733 3111
E-mail sydney@redox.com
Web www.redox.com
ABN 92 000 762 345

Australia
Adelaide
Brisbane
Melbourne
Perth
Sydney

New Zealand
Auckland
Christchurch
Hawke's Bay
UK
London

Malaysia
Kuala Lumpur
USA
Los Angeles
Oakland
Mexico
Saltillo



Globally Harmonised System

Hazard Classification	NOT hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS)
Signal Word	None

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)
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3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

Chemical Entity	Formula	CAS Number	Proportion
C.I. Pigment Blue 15:3 (74160)	C ₃₂ H ₁₆ CuN ₈	147-14-8	100 %

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

Swallowed	IF SWALLOWED: Rinse mouth with water. Do not induce vomiting. Get medical advice/attention.
Eye	IF IN EYES: Immediately flush eyes with running water for several minutes, holding eyelids open and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for at least 15 minutes. If eye irritation persists, get medical advice/attention; Subsequently consult an ophthalmologist.
Skin	IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs, get medical advice/attention. *Do not use solvents or thinners.
Inhaled	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Keep victim calm and warm. If respiratory symptoms persist, get medical advice/attention. Give artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult.
Advice to Doctor	Treat symptomatically.
Medical Conditions Aggravated by Exposure	No information available.

5. FIRE FIGHTING MEASURES

General Measures	If safe to do so, move undamaged containers from fire area. Cool containers with water spray until well after fire is out.
Flammability Conditions	May burn but does not ignite readily.
Extinguishing Media	Use dry chemical, Carbon dioxide (CO ₂), foam or water spray for extinction - Do not scatter spilled material with high-pressure water streams.
Fire and Explosion Hazard	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Products of Combustion	Fire may produce irritating and/or toxic gases and thick, black smoke.
Special Fire Fighting Instructions	Contain runoff from fire control or dilution water - Runoff may pollute waterways.
Personal Protective Equipment	Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.
Flash Point	No Data Available
Lower Explosion Limit	No Data Available
Upper Explosion Limit	No Data Available
Auto Ignition Temperature	No Data Available
Hazchem Code	No Data Available

6. ACCIDENTAL RELEASE MEASURES

General Response Procedure	Ensure adequate ventilation. ELIMINATE all ignition sources (if dust clouds can occur). Do not touch or walk through spilled material. Avoid dust formation. Avoid breathing dust/vapours and contact with eyes, skin and clothing.
Clean Up Procedures	Take up mechanically and place into containers for later disposal (see SECTION 13). Avoid raising dust.
Containment	Stop leak if you can do it without risk. Prevent dust cloud.
Decontamination	Wash spill site after material pick-up.
Environmental Precautionary Measures	Do not allow to enter sewers/surface/ground water.
Evacuation Criteria	Spill or leak area should be isolated immediately. Keep unauthorised personnel away.
Personal Precautionary Measures	Use personal protective equipment as required (see SECTION 8).

7. HANDLING AND STORAGE

Handling	Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid dust formation. Avoid breathing dust/vapours and contact with eyes, skin and clothing. Do not ingest. Use personal protective equipment as required (see SECTION 8). Avoid whirling up the material/product because of the danger of dust explosion. Organometallic powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.
Storage	Store in a cool (+5 to 30°C), dry and well-ventilated place, out of direct sunlight. Keep container tightly closed. Keep away from heat and sources of ignition - No smoking. Keep away from incompatible materials (see SECTION 10).
Container	Keep in the original container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General	No specific exposure standards are available for this product. For Copper, dusts & mists (as Cu): - Safe Work Australia Exposure Standard: TWA = 1 mg/m ³
Exposure Limits	No Data Available
Biological Limits	No information available.
Engineering Measures	A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. *Use explosion-proof electrical/ventilating/lighting equipment.
Personal Protection Equipment	- Respiratory protection: Respiratory protection: Use respiratory protection whenever ventilation is inadequate.

Recommended: Dust mask/particulate respirator (refer to AS/NZS 1715 & 1716).

- Eye/face protection: Wear appropriate eye protection to avoid eye contact. Recommended: Safety glasses with side shields/Tightly sealed goggles.

- Hand protection: Handle with gloves. Recommended: Rubber gloves.

- Skin/body protection: Wear appropriate personal protective clothing to avoid skin contact. Recommended: Closed work clothing.

Special Hazards Precautions

No information available.

Work Hygienic Practices

Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Take off contaminated clothing and wash it before reuse. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid
Appearance	Powder
Odour	Odourless
Colour	Blue
pH	6.0 - 7.5
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Boiling Point	No Data Available
Melting Point	480 °C
Freezing Point	No Data Available
Solubility	Slightly soluble/insoluble in water
Specific Gravity	No Data Available
Flash Point	No Data Available
Auto Ignition Temp	No Data Available
Evaporation Rate	No Data Available
Bulk Density	No Data Available
Corrosion Rate	No Data Available
Decomposition Temperature	No Data Available
Density	1.30 - 1.40 g/cm ³
Specific Heat	No Data Available
Molecular Weight	No Data Available
Net Propellant Weight	No Data Available
Octanol Water Coefficient	No Data Available
Particle Size	No Data Available
Partition Coefficient	No Data Available
Saturated Vapour Concentration	No Data Available
Vapour Temperature	No Data Available
Viscosity	No Data Available
Volatile Percent	No Data Available
VOC Volume	No Data Available
Additional Characteristics	No information available.
Potential for Dust Explosion	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Fast or Intensely Burning Characteristics	No information available.
Flame Propagation or Burning Rate of Solid Materials	No information available.
Non-Flammables That Could Contribute Unusual Hazards to a Fire	No information available.
Properties That May Initiate or Contribute to Fire Intensity	May burn but does not ignite readily.
Reactions That Release Gases or Vapours	Fire may produce irritating and/or toxic gases and thick, black smoke.
Release of Invisible Flammable Vapours and Gases	No information available.

10. STABILITY AND REACTIVITY

General Information	No dangerous reactions known.
Chemical Stability	This product is stable under normal storage conditions. No decomposition if used according to specifications.
Conditions to Avoid	Avoid generating dust. Keep away from heat and sources of ignition.
Materials to Avoid	Incompatible/reactive with strong oxidising agents.
Hazardous Decomposition Products	No dangerous decomposition products known. Fire may produce irritating and/or toxic gases and thick, black smoke.
Hazardous Polymerisation	Hazardous polymerisation will not occur.

11. TOXICOLOGICAL INFORMATION

General Information	<ul style="list-style-type: none"> - Acute toxicity: The substance is not considered to be classified for acute toxicity. Symptoms: Headache, dizziness, fatigue, muscle weakness, numbing effect. - Skin corrosion/irritation: Not irritant [data from literature]. - Eye damage/irritation: Not irritant [data from literature]. - Respiratory/skin sensitisation: No sensitizing effect known [data from literature]. - Germ cell mutagenicity: The substance is not considered to be classified for genotoxicity. - Carcinogenicity: There is no indication from animal studies or human information that this substances may cause cancer. - Reproductive toxicity: The substance is not considered to be classified for reproductive toxicity. - STOT (single exposure): No information available. - STOT (repeated exposure): The substance is not considered to be classified for repeated dose toxicity. - Aspiration toxicity: No information available.
Acute	
Ingestion	Acute toxicity (Oral): - LD50, Rat: >5,000 mg/kg [Supplier's SDS].
Carcinogen Category	None

12. ECOLOGICAL INFORMATION

Ecotoxicity	Heavy Metals: - The possible content of soluble heavy metals as microcontaminants are typically below 25 ppm for each of the following: Antimony, Arsenic, Chromium, Lead, Cadmium, Mercury, Nickel, Selenium, Zinc. Copper: - The product contains approx. 4-5% organic bounded copper as part of the pigment molecule. The content of free
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copper (ionic copper) is ~ 100 ppm.

Persistence/Degradability

The pigment is almost insoluble in water and therefore it is not bioavailable. It is probable that the product can be eliminated/removed from the sewage by mechanical/biological treatment.

Mobility

No information available.

Environmental Fate

Slightly hazardous for water. Do not allow to enter sewers/surface/ground water.

Bioaccumulation Potential

No information available.

Environmental Impact

No Data Available

13. DISPOSAL CONSIDERATIONS**General Information**

Dispose of contents/container in accordance with applicable local/regional/national regulations.

Special Precautions for Land Fill

Smaller quantities can be disposed of with household waste.

14. TRANSPORT INFORMATION**Land Transport (Australia)**

ADG Code

Proper Shipping Name

C.I. Pigment Blue 15

Class

No Data Available

Subsidiary Risk(s)

No Data Available

No Data Available

UN Number

No Data Available

Hazchem

No Data Available

Pack Group

No Data Available

Special Provision

No Data Available

Comments

NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (Malaysia)

ADR Code

Proper Shipping Name

C.I. Pigment Blue 15

Class

No Data Available

Subsidiary Risk(s)

No Data Available

No Data Available

UN Number

No Data Available

Hazchem

No Data Available

Pack Group

No Data Available

Special Provision

No Data Available

Comments

NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (New Zealand)

NZS5433

Proper Shipping Name

C.I. Pigment Blue 15

Class

No Data Available

Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (United States of America)

US DOT

Proper Shipping Name	C.I. Pigment Blue 15
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Sea Transport

IMDG Code

Proper Shipping Name	C.I. Pigment Blue 15
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
EMS	No Data Available
Marine Pollutant	No
Comments	NON-DANGEROUS GOODS: Not regulated for SEA transport.

Air Transport

IATA DGR

Proper Shipping Name	C.I. Pigment Blue 15
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for AIR transport.

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification

NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

15. REGULATORY INFORMATION**General Information**

No Data Available

Poisons Schedule (Aust)

Not Scheduled

Environmental Protection Authority (New Zealand)

Hazardous Substances and New Organisms Amendment Act 2015

Approval Code

Not Hazardous

National/Regional Inventories**Australia (AIC)**

Listed

Canada (DSL)

Listed

Canada (NDSL)

Not Determined

China (IECSC)

Listed

Europe (EINECS)

205-685-1

Europe (REACH)

01-2119458771-32-XXXX

Japan (ENCS/METI)

Listed

Korea (KECI)

Listed

Malaysia (EHS Register)

Not Determined

New Zealand (NZIoC)

Listed

Philippines (PICCS)

Listed

Switzerland (Giftliste 1)

Not Determined

Switzerland (Inventory of Notified Substances)

Not Determined

Taiwan (NCSR)

Not Determined

USA (TSCA)

Listed

16. OTHER INFORMATION**Related Product Codes**

PIBLUE1520, PIBLEUE1530, PIBLEUE3000, PIBLEUE3001, PIBLEUE3002, PIBLEUE3003, PIBLEUE3100, PIBLEUE3101, PIBLEUE3200, PIBLEUE3201, PIBLEUE8000

Revision

4

Revision Date

20 Sep 2021

Key/Legend

< Less Than
 > Greater Than
AICS Australian Inventory of Chemical Substances
atm Atmosphere
CAS Chemical Abstracts Service (Registry Number)
cm² Square Centimetres
CO₂ Carbon Dioxide
COD Chemical Oxygen Demand
deg C (°C) Degrees Celcius
EPA (New Zealand) Environmental Protection Authority of New Zealand
deg F (°F) Degrees Farenheit
g Grams
g/cm³ Grams per Cubic Centimetre
g/l Grams per Litre
HSNO Hazardous Substance and New Organism
IDLH Immediately Dangerous to Life and Health
immiscible Liquids are insoluable in each other.
inHg Inch of Mercury
inH₂O Inch of Water
K Kelvin
kg Kilogram
kg/m³ Kilograms per Cubic Metre
lb Pound
LC₅₀ LC stands for lethal concentration. LC₅₀ is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.
LD₅₀ LD stands for Lethal Dose. LD₅₀ is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals.
ltr or L Litre
m³ Cubic Metre
mbar Millibar
mg Milligram
mg/24H Milligrams per 24 Hours
mg/kg Milligrams per Kilogram
mg/m³ Milligrams per Cubic Metre
Misc or Miscible Liquids form one homogeneous liquid phase regardless of the amount of either component present.
mm Millimetre
mmH₂O Millimetres of Water
mPa.s Millipascals per Second
N/A Not Applicable
NIOSH National Institute for Occupational Safety and Health
NOHSC National Occupational Heath and Safety Commission
OECD Organisation for Economic Co-operation and Development
Oz Ounce
PEL Permissible Exposure Limit
Pa Pascal
ppb Parts per Billion
ppm Parts per Million
ppm/2h Parts per Million per 2 Hours
ppm/6h Parts per Million per 6 Hours
psi Pounds per Square Inch
R Rankine
RCP Reciprocal Calculation Procedure
STEL Short Term Exposure Limit
TLV Threshold Limit Value
tne Tonne
TWA Time Weighted Average
ug/24H Micrograms per 24 Hours
UN United Nations
wt Weight