

1. IDENTIFICATION

| Product Name | D-Xylose |
|---------------------|-------------------------|
| Other Names | Wood Sugar |
| Uses | Food/feed applications. |
| Chemical Family | No Data Available |
| Chemical Formula | C5H10O5 |
| Chemical Name | Xylose |
| Product Description | No Data Available |

Contact Details of the Supplier of this Safety Data Sheet

| Organisation | Location | Telephone |
|-------------------------|--|-----------------|
| Redox Ltd | 2 Swettenham Road Minto NSW 2566 Australia | +61-2-97333000 |
| Redox Ltd | 11 Mayo Road Wiri Auckland 2104 New Zealand | +64-9-2506222 |
| Redox Inc. | 3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA | +1-424-675-3200 |
| Redox Chemicals Sdn Bhd | Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia | +60-3-5614-2111 |

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

| Organisation | Location | Telephone |
|----------------------------|--------------|--|
| Poisons Information Centre | Westmead NSW | 1800-251525 131126 |
| Chemcall | Australia | 1800-127406 +64-4-9179888 |
| Chemcall | Malaysia | +64-4-9179888 |
| Chemcall | New Zealand | 0800-243622 +64-4-9179888 |
| National Poisons Centre | New Zealand | 0800-764766 |
| CHEMTREC | USA & Canada | 1-800-424-9300 CN723420 +1-703-527-3887 |

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust)

Not Scheduled

Redox Ltd

Corporate Office Sydney Locked Bag 15 Minto NSW 2566 Australia 2 Swettenham Road Minto NSW 2566 Australia All Deliveries: 4 Holmes Road Minto NSW 2566 Australia

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Australia New Zealand Auckland Christchurch Adelaide Brisbane Melbourne Hawke's Bay Perth UK London Sydney

Malaysia Kuala Lumpur USA Los Angeles Oakland Mexico Saltillo



Globally Harmonised System

| Hazard Classification | NOT hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) |
|-----------------------|---|
| Signal Word | None |

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

| Dangerous Goods Classification | NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods |
|--------------------------------|---|
| | by Road & Rail (ADG Code) |

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

| Chemical Entity | Formula | CAS Number | Proportion |
|-----------------|---------|------------|------------|
| D-Xylose | C5H10O5 | 58-86-6 | <=100 % |

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

| Swallowed | IF SWALLOWED: Rinse mouth, then drink plenty of water. Get medical advice/attention if large amounts are swallowed or if you feel unwell. |
|--|---|
| Eye | IF IN EYES: Immediately flush eyes with running water for several minutes, holding eyelids open and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for 10 - 15 minutes. If eye irritation persists, get medical advice/attention. |
| Skin | IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs, get medical advice/attention. |
| Inhaled | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If respiratory symptoms persist, get medical advice/attention. |
| Advice to Doctor | Treat symptomatically. |
| Medical Conditions Aggravated by Exposure | No information available. |

5. FIRE FIGHTING MEASURES

| General Measures | If safe to do so, move undamaged containers from fire area. Cool containers with water spray until well after fire is out. |
|-------------------------------------|---|
| Flammability Conditions | May burn but does not ignite readily. |
| Extinguishing Media | Use dry chemical, Carbon dioxide (CO2), foam or water spray for extinction. |
| Fire and Explosion Hazard | Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. |
| Hazardous Products of Combustion | Fire may produce irritating, toxic and/or corrosive fumes, including Carbon oxides. |
| | Contain runoff from fire control or dilution water - Runoff may pollute waterways. |

Special Fire Fighting Instructions

Personal Protective Equipment Wear self-contained breathing apparatus (SCBA) and chemical splash suit. SCBA and structural firefighter's uniform may provide limited protection.

| Flash Point | No Data Available | |
|---------------------------|-------------------|--|
| Lower Explosion Limit | No Data Available | |
| Upper Explosion Limit | No Data Available | |
| Auto Ignition Temperature | No Data Available | |
| Hazchem Code | No Data Available | |
| | | |

6. ACCIDENTAL RELEASE MEASURES

| General Response Procedure | Ensure adequate ventilation. ELIMINATE all ignition sources. Do not touch or walk through spilled material. Avoid generating dust. Avoid breathing dust and contact with eyes, skin and clothing. |
|---|---|
| Clean Up Procedures | Collect material (sweep or vacuum up) and place in a closed container for recovery or disposal (see SECTION 13). Reduce airborne dust and prevent scattering by moistening with water. Non-sparking tools should be used. |
| Containment | Stop leak if safe to do so – Prevent entry into waterways, drains or confined areas. Prevent dust cloud. |
| Decontamination | No information available. |
| Environmental Precautionary Measures | Prevent entry into drains and waterways. |
| Evacuation Criteria | Spill or leak area should be isolated immediately. Keep unauthorised personnel away. |
| Personal Precautionary Measures | Use personal protective equipment as required (see SECTION 8). |

7. HANDLING AND STORAGE

| Handling | Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Minimise dust generation and accumulation. Avoid breathing dust and contact with eyes, skin and clothing. Do not ingest. Use personal protective equipment as required (see SECTION 8). Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. |
|-----------|---|
| Storage | Store in a cool, dry and well-ventilated place, out of direct sunlight. Keep container tightly closed. Avoid moisture. Protect against physical damage. Keep away from heat and sources of ignition - No smoking. Keep away from incompatible materials (see SECTION 10). |
| Container | Keep in the original container. Containers of this material may be hazardous when empty since they retain product residues (dust/solids); observe all warnings and precautions listed for the product. |

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| General | No specific exposure standards are available for this product. For dusts from solid substances without specific occupational exposure standards: - Safe Work Australia Exposure Standard (Nuisance dusts): 8 hr TWA = 10 mg/m3 (measured as inhalable dust). - New Zealand WES (Particulates not otherwise classified): TWA = 10 mg/m3; TWA = 3 mg/m3 (respirable dust). |
|--------------------------|--|
| Exposure Limits | No Data Available |
| Biological Limits | No information available. |
| Engineering Measures | A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. |

| Personal Protection Equipment | Respiratory protection: Not expected to require personal respirator. In case of inadequate ventilation, wear respiratory protection. Recommended: Dust mask/particulate filter respirator (refer to AS/NZS 1715 & 1716). Eye/face protection: Wear appropriate eye protection to avoid eye contact. Recommended: Chemical safety goggles. Hand protection: Handle with gloves. Recommended: Impervious gloves. Skin/body protection: Wear appropriate personal protective clothing to avoid skin contact. Recommended: Clean body-covering clothing. |
|-------------------------------|---|
| Special Hazards Precaustions | No information available. |
| Work Hygienic Practices | Do not eat, drink or smoke when using this product. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical State | Solid |
|--------------------------------|---|
| Appearance | Crystals, powder |
| Odour | Characteristic |
| Colour | White |
| рН | 5.0 - 7.0 (10% solution) |
| Vapour Pressure | No Data Available |
| Relative Vapour Density | No Data Available |
| Boiling Point | No Data Available |
| Melting Point | 145 °C |
| Freezing Point | No Data Available |
| Solubility | Soluble in water |
| Specific Gravity | 1.525 |
| Flash Point | No Data Available |
| Auto Ignition Temp | No Data Available |
| Evaporation Rate | No Data Available |
| Bulk Density | No Data Available |
| Corrosion Rate | No Data Available |
| Decomposition Temperature | No Data Available |
| Density | No Data Available |
| Specific Heat | No Data Available |
| Molecular Weight | No Data Available |
| Net Propellant Weight | No Data Available |
| Octanol Water Coefficient | No Data Available |
| Particle Size | No Data Available |
| Partition Coefficient | No Data Available |
| Saturated Vapour Concentration | No Data Available |
| Vapour Temperature | No Data Available |
| Viscosity | No Data Available |
| Volatile Percent | No Data Available |
| VOC Volume | No Data Available |
| Additional Characteristics | No information available. |
| Potential for Dust Explosion | Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. |

| Fast or Intensely Burning Characteristics | No information available. |
|--|---|
| Flame Propagation or Burning Rate of Solid Materials | No information available. |
| Non-Flammables That Could Contribute Unusual Hazards to a Fire | No information available. |
| Properties That May Initiate or Contribute to Fire Intensity | May burn but does not ignite readily. |
| Reactions That Release Gases or Vapours | Fire/decomposition may produce irritating, toxic and/or corrosive fumes, including Carbon oxides. |
| Release of Invisible Flammable Vapours and Gases | No information available. |

10. STABILITY AND REACTIVITY

| General Information | No information available. |
|-------------------------------------|---|
| Chemical Stability | Stable under ordinary conditions of use and storage. |
| Conditions to Avoid | Avoid generating dust. Keep away from heat and sources of ignition. |
| Materials to Avoid | Incompatible/reactive with strong oxidisers. |
| Hazardous Decomposition Products | Fire/decomposition may produce irritating, toxic and/or corrosive fumes, including Carbon oxides. |
| Hazardous Polymerisation | Will not occur. |

11. TOXICOLOGICAL INFORMATION

| General Information | Information on possible routes of exposure: Ingestion: No adverse effects expected; Large doses may cause gastro-intestinal upset. Eye contact: No adverse effects expected. May cause mechanical irritation. Skin contact: No adverse effects expected. May cause mechanical irritation. Inhalation: No adverse health effects expected from inhalation. Breathing in dust may result in respiratory irritation. Chronic effects: No information available. |
|---------------------|---|
| Carcinogen Category | None |

12. ECOLOGICAL INFORMATION

| Ecotoxicity | No information available. |
|----------------------------------|--|
| Persistence/Degradability | No information available. |
| Mobility | No information available. |
| Environmental Fate | Prevent entry into drains and waterways. |
| Bioaccumulation Potential | No information available. |
| Environmental Impact | No Data Available |

13. DISPOSAL CONSIDERATIONS

General Information

Special Precautions for Land Fill

Dispose of contents/container in accordance with local/regional/national regulations.

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility.

14. TRANSPORT INFORMATION

| Land Transport (Australia) ADG Code | |
|---|--|
| Proper Shipping Name | D-Xylose |
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| Special Provision | No Data Available |
| Comments | NON-DANGEROUS GOODS: Not regulated for LAND transport. |
| Land Transport (Malaysia) ADR Code | |
| Proper Shipping Name | D-Xylose |
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| Special Provision | No Data Available |
| Comments | NON-DANGEROUS GOODS: Not regulated for LAND transport. |
| Land Transport (New Zealand) NZS5433 | |
| Proper Shipping Name | D-Xylose |
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| Special Provision | No Data Available |
| Comments | NON-DANGEROUS GOODS: Not regulated for LAND transport. |
| | |

Land Transport (United States of America) US DOT

| Proper Shipping Name | D-Xylose |
|----------------------------------|--|
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| Special Provision | No Data Available |
| Comments | NON-DANGEROUS GOODS: Not regulated for LAND transport. |
| Sea Transport IMDG Code | |
| Proper Shipping Name | D-Xylose |
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| Special Provision | No Data Available |
| EMS | No Data Available |
| Marine Pollutant | No |
| Comments | NON-DANGEROUS GOODS: Not regulated for SEA transport. |
| Air Transport IATA DGR | |
| Proper Shipping Name | D-Xylose |
| Class | No Data Available |
| Subsidiary Risk(s) | No Data Available |
| UN Number | No Data Available |
| Hazchem | No Data Available |
| Pack Group | No Data Available |
| | |

No Data Available

National Transport Commission (Australia)

Special Provision

Comments

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods ClassificationNOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods
by Road & Rail (ADG Code)

NON-DANGEROUS GOODS: Not regulated for AIR transport.

15. REGULATORY INFORMATION

General InformationNo Data AvailablePoisons Schedule (Aust)Not Scheduled

Environmental Protection Authority (New Zealand)

Hazardous Substances and New Organisms Amendment Act 2015

| Approval Code | Not Hazardous |
|---------------|---------------|
|---------------|---------------|

National/Regional Inventories

| Australia (AIIC) | Listed |
|---|----------------|
| Canada (DSL) | Listed |
| Canada (NDSL) | Not Determined |
| China (IECSC) | Listed |
| Europe (EINECS) | 200-400-7 |
| Europe (REACh) | Not Determined |
| Japan (ENCS/METI) | Listed |
| Korea (KECI) | Not Determined |
| Malaysia (EHS Register) | Not Determined |
| New Zealand (NZIoC) | Not Determined |
| Philippines (PICCS) | Listed |
| Switzerland (Giftliste 1) | Not Determined |
| Switzerland (Inventory of Notified Substances) | Not Determined |
| Taiwan (NCSR) | Not Determined |
| USA (TSCA) | Not Determined |

16. OTHER INFORMATION

| Related Product Codes | XYLOSE1000, XYLOSE1001, XYLOSE1002, XYLOSE1003, XYLOSE2000, XYLOSE2001, XYLOSE3000, XYLOSE4000, XYLOSE6000, XYLOSE7000, XYLOSE7100, XYLOSE8000, XYLOSE8001, XYLOSE8900 |
|-----------------------|---|
| Revision | 4 |
| Revision Date | 11 Jul 2019 |
| Reason for Issue | Updated SDS |
| Key/Legend | Less Than Greater Than AICS Australian Inventory of Chemical Substances atm Atmosphere CAS Chemical Abstracts Service (Registry Number) cm² Square Centimetres CO2 Carbon Dioxide COD Chemical Oxygen Demand deg C (°C) Degrees Celcius EPA (New Zealand) Environmental Protection Authority of New Zealand deg F (°F) Degrees Farenheit |

g Grams g/cm³ Grams per Cubic Centimetre g/I Grams per Litre HSNO Hazardous Substance and New Organism IDLH Immediately Dangerous to Life and Health immiscible Liquids are insoluable in each other. inHg Inch of Mercury inH20 Inch of Water K Kelvin kg Kilogram kg/m³ Kilograms per Cubic Metre Ib Pound LC50 LC stands for lethal concentration. LC50 is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours. LD50 LD stands for Lethal Dose. LD50 is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals. Itr or L Litre m³ Cubic Metre mbar Millibar mg Milligram mg/24H Milligrams per 24 Hours mg/kg Milligrams per Kilogram mg/m³ Milligrams per Cubic Metre Misc or Miscible Liquids form one homogeneous liquid phase regardless of the amount of either component present. mm Millimetre mmH20 Millimetres of Water mPa.s Millipascals per Second N/A Not Applicable NIOSH National Institute for Occupational Safety and Health NOHSC National Occupational Heath and Safety Commission OECD Organisation for Economic Co-operation and Development Oz Ounce PEL Permissible Exposure Limit Pa Pascal ppb Parts per Billion ppm Parts per Million ppm/2h Parts per Million per 2 Hours ppm/6h Parts per Million per 6 Hours psi Pounds per Square Inch **R** Rankine RCP Reciprocal Calculation Procedure STEL Short Term Exposure Limit TLV Threshold Limit Value tne Tonne TWA Time Weighted Average ug/24H Micrograms per 24 Hours **UN** United Nations

wt Weight