

1. IDENTIFICATION

Product Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Other Names	No Data Available
Uses	For industrial use only. Dissolution into water for use as a synthetic binder, coating, or viscosity modifier. Raw material for textile sizing agents, paper processing agents, adhesives, barrier coatings, soluble films, and synthesis of polyvinyl butyral resins.
Chemical Family	No Data Available
Chemical Formula	No Data Available
Chemical Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Product Description	No Data Available

Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Pty Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Pty Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia	+60-3-5614-2111

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888
Chemcall	Malaysia	+64-4-9179888
Chemcall	New Zealand	0800-243622 +64-4-9179888
National Poisons Centre	New Zealand	0800-764766
CHEMTREC	USA & Canada	1-800-424-9300 CN723420 +1-703-527-3887

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust) Not scheduled

Globally Harmonised System

Hazard Classification NOT hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS)

Signal Word None

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

Chemical Entity	Formula	CAS Number	Proportion
Polyvinyl alcohol, super hydrolyzed	No Data Available	9002-89-5	>90.0 %
Process Aids	No Data Available		<5.0 %
Other components below reportable levels	No Data Available		<3.5 %
Methanol	No Data Available	67-56-1	<1.0 %
Methyl acetate	No Data Available	79-20-9	<0.2 %

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

Swallowed Rinse mouth. Get medical attention if symptoms occur.

Eye Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Skin Wash off with soap and water. Get medical attention if irritation develops and persists.

Inhaled Move to fresh air. Call a physician if symptoms develop or persist.

Advice to Doctor No Data Available

Medical Conditions Aggravated by Exposure No Data Available

5. FIRE FIGHTING MEASURES

General Measures Clear fire area of all non-emergency personnel. Stay upwind. Keep out of low areas. Eliminate ignition sources. Move fire exposed containers from fire area if it can be done without risk.

Flammability Conditions No Data Available

Extinguishing Media Suitable extinguishing media : Foam. Water fog. Dry chemical powder. Carbon dioxide (CO₂). Apply extinguishing media carefully to avoid creating airborne dust.
Unsuitable extinguishing media :Do not use water jet as an extinguisher, as this will spread the fire.

Fire and Explosion Hazard Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.

Hazardous Products of Combustion During fire, gases hazardous to health may be formed.

Special Fire Fighting Instructions Do NOT allow fire fighting water to reach waterways, drains or sewers. Store fire fighting water for treatment.

Personal Protective Equipment Fire fighters should wear a positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting

clothing (includes fire fighting helmet, coat, trousers, boots and gloves).

There is a possibility of explosive dust-air mixtures, and dust explosion.

Flash Point	No Data Available
Lower Explosion Limit	No Data Available
Upper Explosion Limit	No Data Available
Auto Ignition Temperature	No Data Available
Hazchem Code	No Data Available

6. ACCIDENTAL RELEASE MEASURES

General Response Procedure	Avoid accidents, clean up immediately. May be slippery when spilt. Eliminate all sources of ignition. Increase ventilation. Avoid generating dust. Stop leak if safe to do so. Isolate the danger area. Use clean, non-sparking tools and equipment.
Clean Up Procedures	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal
Containment	Stop leak if safe to do so. Isolate the danger area.
Environmental Precautionary Measures	Do NOT let product reach drains or waterways. If product does enter a waterway, advise the Environmental Protection Authority or your local Waste Management.
Evacuation Criteria	Evacuate all unnecessary personnel.
Personal Precautionary Measures	Personnel involved in the clean up should wear full protective clothing as listed in section 8.

7. HANDLING AND STORAGE

Handling	Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Storage	Store in a cool, dry, well-ventilated area. Keep containers tightly closed when not in use. Inspect regularly for deficiencies such as damage or leaks. Protect against physical damage. Store away from incompatible materials as listed in section 10. Protect from direct sunlight, moisture and static discharges. This product is not classified dangerous for transport according to The Australian Code for the Transport of Dangerous Goods By Road and Rail.
Container	Store in original packaging as approved by manufacturer.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General	No exposure standard has been established for this product by the Safe Work Australia (SWA). However, the exposure standard for dust not otherwise specified is 10mg/m ³ (for inspirable dust) and 3mg/m ³ (for respirable dust).
Exposure Limits	No Data Available
Biological Limits	No information available on biological limit values for this product.
Engineering Measures	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. RESPIRATOR: Wear a P1 or P2 particulate respirator when handling this product (AS1715/1716).

Personal Protection Equipment EYES: Safety glasses with side shields (AS1336/1337).
HANDS: Neoprene gloves (AS2161).
CLOTHING: Long-sleeved protective coveralls and safety footwear (AS3765/2210).

Work Hygienic Practices When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid
Appearance	Powder / Granular
Odour	Mild. Vinegar-like.
Colour	White or pale yellow
pH	No Data Available
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Boiling Point	No Data Available
Melting Point	No Data Available
Freezing Point	No Data Available
Solubility	>80
Specific Gravity	No Data Available
Flash Point	No Data Available
Auto Ignition Temp	No Data Available
Evaporation Rate	No Data Available
Bulk Density	No Data Available
Corrosion Rate	No Data Available
Decomposition Temperature	200 °C
Density	1.26 - 1.31 g/cm ³
Specific Heat	No Data Available
Molecular Weight	No Data Available
Net Propellant Weight	No Data Available
Octanol Water Coefficient	No Data Available
Particle Size	No Data Available
Partition Coefficient	No Data Available
Saturated Vapour Concentration	No Data Available
Vapour Temperature	No Data Available
Viscosity	No Data Available
Volatile Percent	<5 %
VOC Volume	No Data Available
Additional Characteristics	No Data Available
Potential for Dust Explosion	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.
Fast or Intensely Burning Characteristics	No Data Available
Flame Propagation or Burning Rate of Solid Materials	No Data Available
Non-Flammables That Could Contribute Unusual Hazards to a Fire	No Data Available
Properties That May Initiate or Contribute to Fire Intensity	No Data Available

Reactions That Release Gases or Vapours No Data Available

Release of Invisible Flammable Vapours and Gases No Data Available

10. STABILITY AND REACTIVITY

Chemical Stability Material is stable under normal conditions.

Conditions to Avoid Keep away from heat, sparks and open flame. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials. Minimize dust generation and accumulation. Avoid heating for prolonged periods above the recommended upper processing limit. Avoid temperatures above 200 °C.

Materials to Avoid Strong acids.

Hazardous Decomposition Products Alcohols. Carbon oxides. Aldehydes. Organic acids.

Hazardous Polymerisation Has not been reported.

11. TOXICOLOGICAL INFORMATION

General Information This product is not expected to cause skin sensitization.
This product is not expected to cause reproductive or developmental effects.
Not an aspiration hazard.

Eyelirritant Direct contact may cause mechanical irritation of the eyes.

Inhalation Dusts may irritate the respiratory tract, skin and eyes.

SkinIrritant Dust or powder may irritate the skin.

Ingestion Expected to be a low ingestion hazard.

Carcinogen Category No Data Available

12. ECOLOGICAL INFORMATION

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

Persistence/Degradability No information available on persistence/degradability for this product.

Mobility No information available on mobility for this product.

Environmental Fate Do NOT let product reach waterways, drains and sewers.

Bioaccumulation Potential No information available on bioaccumulation for this product.

Environmental Impact No Data Available

13. DISPOSAL CONSIDERATIONS

General Information Dispose of in accordance with all local, state and federal regulations. All empty packaging should be disposed of in accordance with Local, State, and Federal Regulations or recycled/reconditioned at an approved facility.

Special Precautions for Land Fill Contact a specialist disposal company or the local waste regulator for advice. Incinerate at an approved site following all local regulations. This material may be suitable for approved landfill.

14. TRANSPORT INFORMATION

Land Transport (Australia)

ADG Code

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

Land Transport (Malaysia)

ADR

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

Land Transport (New Zealand)

NZS5433

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

Land Transport (United States of America)

US DOT

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

Sea Transport

IMDG Code

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
EMS	No Data Available
Marine Pollutant	No

Air Transport
IATA DGR

Proper Shipping Name	ELVANOL 71-30 (Polyvinyl Alcohol)
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)
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15. REGULATORY INFORMATION

General Information	No Data Available
Poisons Schedule (Aust)	Not scheduled

Environmental Protection Authority (New Zealand)

Hazardous Substances and New Organisms Amendment Act 2015

Approval Code	Not Assessed
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National/Regional Inventories

Australia (AICS)	Listed
Canada (DSL)	Listed
Canada (NDSL)	Not Determined
China (IECSC)	Not Determined
Europe (EINECS)	Not Determined
Europe (REACH)	Not Determined
Japan (ENCS/METI)	Not Determined

Korea (KECI)	Listed
Malaysia (EHS Register)	Not Determined
New Zealand (NZIoC)	Not Determined
Philippines (PICCS)	Listed
Switzerland (Giftliste 1)	Not Determined
Switzerland (Inventory of Notified Substances)	Not Determined
Taiwan (NCSR)	Not Determined
USA (TSCA)	Listed

16. OTHER INFORMATION

Related Product Codes	POVIAL1100
Revision	1
Revision Date	15 Dec 2015
Reason for Issue	New SDS
Key/Legend	<p>< Less Than > Greater Than AICS Australian Inventory of Chemical Substances atm Atmosphere CAS Chemical Abstracts Service (Registry Number) cm² Square Centimetres CO₂ Carbon Dioxide COD Chemical Oxygen Demand deg C (°C) Degrees Celcius EPA (New Zealand) Environmental Protection Authority of New Zealand deg F (°F) Degrees Farenheit g Grams g/cm³ Grams per Cubic Centimetre g/l Grams per Litre HSNO Hazardous Substance and New Organism IDLH Immediately Dangerous to Life and Health immiscible Liquids are insoluable in each other. inHg Inch of Mercury inH₂O Inch of Water K Kelvin kg Kilogram kg/m³ Kilograms per Cubic Metre lb Pound LC₅₀ LC stands for lethal concentration. LC₅₀ is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours. LD₅₀ LD stands for Lethal Dose. LD₅₀ is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals. ltr or L Litre m³ Cubic Metre mbar Millibar mg Milligram mg/24H Milligrams per 24 Hours mg/kg Milligrams per Kilogram mg/m³ Milligrams per Cubic Metre Misc or Miscible Liquids form one homogeneous liquid phase regardless of the amount of either component present. mm Millimetre mmH₂O Millimetres of Water mPa.s Millipascals per Second N/A Not Applicable NIOSH National Institute for Occupational Safety and Health NOHSC National Occupational Health and Safety Commission OECD Organisation for Economic Co-operation and Development</p>

Oz Ounce
PEL Permissible Exposure Limit
Pa Pascal
ppb Parts per Billion
ppm Parts per Million
ppm/2h Parts per Million per 2 Hours
ppm/6h Parts per Million per 6 Hours
psi Pounds per Square Inch
R Rankine
RCP Reciprocal Calculation Procedure
STEL Short Term Exposure Limit
TLV Threshold Limit Value
tne Tonne
TWA Time Weighted Average
ug/24H Micrograms per 24 Hours
UN United Nations
wt Weight