1. IDENTIFICATION

Product Name	**Sodium Hexametaphosphate Solution**
Other Names	Glassy Solution; SHMP 20%; Sodium polyphosphate [CAS#68915-31-1]; Sodium Polyphosphate Solution
Uses	Sequestrant and preservative adjunct for use in food/dairy; Water treatment; Sequestrant for alkali metals; Corrosion control; Scale control; Softening; Red and black water control.
Chemical Family	No Data Available
Chemical Formula	Unspecified
Chemical Name	Sodium Hexametaphosphate Solution 20% (w/v)
Product Description	No Data Available

Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Level 2, No. 8, Jalan Sapir 33/7 Seksyen 33, Shah Alam Premier Industrial Park 40400 Shah Alam Sengalor, Malaysia	+60-3-5614-2111

Emergency Contact Details

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888
Chemcall	Malaysia	+64-4-9179888
Chemcall	New Zealand	0800-243622 +64-4-9179888
National Poisons Centre	New Zealand	0800-764766
CHEMTREC	USA & Canada	1-800-424-9300 CN723420 +1-703-527-3887

2. HAZARD IDENTIFICATION

Poisons Schedule (Aust)	Not Scheduled

Globally Harmonised System

Hazard Classification	NOT hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS)
Signal Word	None

National Transport Commission (Australia)

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients

Chemical Entity	Formula	CAS Number	Proportion
Sodium hexametaphosphate	No Data Available	10124-56-8	18 - 22 %
Water	H2O	7732-18-5	Balance %

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure

Swallowed	IF SWALLOWED: Rinse mouth, then drink 2 - 3 glasses of water. Do not induce vomiting unless directed to do so by medical personnel. Get medical advice/attention if you feel unwell. If vomiting occurs spontaneously, lean patient forward or place on left side (head-down position, if possible) to maintain an open airway and prevent aspiration. Never give anything by mouth to an unconscious person.
Eye	IF IN EYES: Immediately flush eyes with running water for several minutes, holding eyelids open and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for at least 15 minutes. If eye irritation persists, get medical advice/attention.
Skin	IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs, get medical advice/attention.
Inhaled	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If respiratory symptoms persist, get medical advice/attention. Give artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult.
Advice to Doctor	All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred. Ensure that attending medical personnel are aware of the identity and nature of the product(s) involved, and take precautions to protect themselves.
Medical Conditions Aggravated by Exposure	Inhalation of product may aggravate existing chronic respiratory problems such as asthma, emphysema or bronchitis. Skin contact may aggravate existing skin disease.

5. FIRE FIGHTING MEASURES

General Measures	If safe to do so, move undamaged containers from fire area. Cool containers with water spray until well after fire is out.

	Dike fire control water for later disposal.
Flammability Conditions	Non-combustible.
Extinguishing Media	If material is involved in a fire, use dry chemical, Carbon dioxide (CO2), foam or water spray for extinction - Do not scatter spilled material with high pressure water streams. Use extinguishing media suitable for surrounding fire.
Fire and Explosion Hazard	Containers may explode when heated.
Hazardous Products of Combustion	Decomposition may produce irritating and or toxic gases, including oxides of Phosphorus, oxides of Sodium.
Special Fire Fighting Instructions	Contain runoff from fire control or dilution water - Runoff may cause pollution.
Personal Protective Equipment	Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.
Flash Point	No Data Available
Lower Explosion Limit	No Data Available
Upper Explosion Limit	No Data Available
Auto Ignition Temperature	No Data Available
Hazchem Code	No Data Available

6. ACCIDENTAL RELEASE MEASURES

General Response Procedure	Ensure adequate ventilation. Do not touch or walk through spilled material. Avoid breathing vapours and contact with eyes, skin and clothing.
Clean Up Procedures	Pick up with sand or other non-combustible absorbent material and place into containers for later disposal (see SECTION 13).
Containment	Stop leak if safe to do so – Prevent entry into waterways, drains or confined areas. Dike far ahead of large spill for later disposal.
Decontamination	Flush residual spill area with large amounts of water.
Environmental Precautionary Measures	Prevent entry into drains and waterways.
Evacuation Criteria	Spill or leak area should be isolated immediately. Keep unauthorised personnel away.
Personal Precautionary Measures	Use personal protective equipment as required (see SECTION 8).

7. HANDLING AND STORAGE

Handling	Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid breathing mist/vapours/spray and contact with eyes, skin and clothing. Do not ingest. Use personal protective equipment as required (see SECTION 8).
Storage	Store in a cool, dry and well-ventilated place, out of direct sunlight. Protect from freezing. Keep container tightly closed when not in use. Keep away from incompatible materials (see SECTION 10).
Container	Keep in the original container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General	The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
Exposure Limits	No Data Available
Biological Limits	No information available.

Engineering Measures	A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area.
Personal Protection Equipment	- Respiratory protection: In case of inadequate ventilation, wear respiratory protection (refer to AS/NZS 1715 & 1716). - Eye/face protection: Wear appropriate eye protection to avoid eye contact. Wear safety glasses with side-shields; Goggles recommended during refilling. - Hand protection: Handle with gloves. The glove material has to be impermeable and resistant to the product/substance/preparation. - Skin/body protection: Wear appropriate personal protective clothing to avoid skin contact. Wear long-sleeved clothing and/or protective coveralls.
Special Hazards Precaustions	No information available.
Work Hygienic Practices	Do not eat, drink or smoke when using this product. Wash hands and exposed skin thoroughly after handling. Take off contaminated clothing and wash it before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Liquid
Appearance	Clear liquid
Odour	Odourless
Colour	Colourless
pH	4.8 - 5.2 (neat)
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Boiling Point	No Data Available
Melting Point	No Data Available
Freezing Point	No Data Available
Solubility	No Data Available
Specific Gravity	1.130 - 1.150
Flash Point	No Data Available
Auto Ignition Temp	No Data Available
Evaporation Rate	No Data Available
Bulk Density	No Data Available
Corrosion Rate	No Data Available
Decomposition Temperature	No Data Available
Density	1.130 - 1.150 g/ml
Specific Heat	No Data Available
Molecular Weight	No Data Available
Net Propellant Weight	No Data Available
Octanol Water Coefficient	No Data Available
Particle Size	No Data Available
Partition Coefficient	No Data Available
Saturated Vapour Concentration	No Data Available
Vapour Temperature	No Data Available
Viscosity	No Data Available
Volatile Percent	No Data Available
VOC Volume	No Data Available
Additional Characteristics	Solid content: 18 - 22 % (w/v).
Potential for Dust Explosion	Not applicable.

Fast or Intensely Burning Characteristics	No information available.
Flame Propagation or Burning Rate of Solid Materials	No information available.
Non-Flammables That Could Contribute Unusual Hazards to a Fire	No information available.
Properties That May Initiate or Contribute to Fire Intensity	Non-combustible.
Reactions That Release Gases or Vapours	Decomposition may produce irritating and or toxic gases, including oxides of Phosphorus, oxides of Sodium.
Release of Invisible Flammable Vapours and Gases	No information available.

10. STABILITY AND REACTIVITY

General Information	No dangerous reaction known under conditions of normal use.
Chemical Stability	This material is stable under normal handling and storage conditions.
Conditions to Avoid	Protect from freezing.
Materials to Avoid	No information available.
Hazardous Decomposition Products	Decomposition may produce irritating and or toxic gases, including oxides of Phosphorus, oxides of Sodium.
Hazardous Polymerisation	Hazardous polymerisation will not occur.

11. TOXICOLOGICAL INFORMATION

General Information	Information on possible routes of exposure: - Ingestion: Ingestion of large quantities may cause nausea, vomiting, diarrhoea, abdominal cramps, headache, decreased blood pressure, decreased heart rate, coma. - Eye contact: May cause mild irritation. - Skin contact: May cause slight transient irritation on prolonged contact. - Inhalation: Low acute inhalation toxicity. Chronic effects: This product does not contain any ingredient designated by IARC, NTP, ACGIH or OSHA as probable or suspected human carcinogens.
Acute	
Ingestion	Acute toxicity (Oral): - LD50, Rat: 3,053 mg/kg (Sodium polyphosphates).
Carcinogen Category	None

12. ECOLOGICAL INFORMATION

Ecotoxicity	No information available.
Persistence/Degradability	No information available.
Mobility	No information available.
Environmental Fate	Prevent entry into drains and waterways.
Bioaccumulation Potential	No information available.
Environmental Impact	No Data Available

13. DISPOSAL CONSIDERATIONS

General Information	Dispose of contents/container in accordance with local/regional/national regulations.
Special Precautions for Land Fill	Processing, use, or contamination of this product may change the waste management options. State and local disposal regulations may differ from Federal disposal regulations.

14. TRANSPORT INFORMATION

Land Transport (Australia)
ADG Code

Proper Shipping Name	Sodium Hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (Malaysia)
ADR Code

Proper Shipping Name	Sodium Hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (New Zealand)
NZS5433

Proper Shipping Name	Sodium Hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available

Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Land Transport (United States of America)
US DOT

Proper Shipping Name	Sodium hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for LAND transport.

Sea Transport
IMDG Code

Proper Shipping Name	Sodium Hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
EMS	No Data Available
Marine Pollutant	No
Comments	NON-DANGEROUS GOODS: Not regulated for SEA transport.

Air Transport
IATA DGR

Proper Shipping Name	Sodium Hexametaphosphate Solution
Class	No Data Available
Subsidiary Risk(s)	No Data Available
UN Number	No Data Available
Hazchem	No Data Available
Pack Group	No Data Available
Special Provision	No Data Available
Comments	NON-DANGEROUS GOODS: Not regulated for AIR transport.

National Transport Commission (Australia)
Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification	NOT Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

15. REGULATORY INFORMATION

General Information	No Data Available
Poisons Schedule (Aust)	Not Scheduled

Environmental Protection Authority (New Zealand)
Hazardous Substances and New Organisms Amendment Act 2015

Approval Code	Not Assessed

National/Regional Inventories

Australia (AIIC)	Listed
Canada (DSL)	Not Determined
Canada (NDSL)	Not Determined
China (IECSC)	Not Determined
Europe (EINECS)	Not Determined
Europe (REACh)	Not Determined
Japan (ENCS/METI)	Not Determined
Korea (KECI)	Not Determined
Malaysia (EHS Register)	Not Determined
New Zealand (NZIoC)	Listed
Philippines (PICCS)	Not Determined
Switzerland (Giftliste 1)	Not Determined
Switzerland (Inventory of Notified Substances)	Not Determined
Taiwan (NCSR)	Not Determined
USA (TSCA)	Not Determined

16. OTHER INFORMATION

Related Product Codes	SOHEXA2020, SOHEXF3160, SOHEXF3165
Revision	4
Revision Date	01 Feb 2023
Key/Legend	< Less Than > Greater Than **AICS** Australian Inventory of Chemical Substances **atm** Atmosphere **CAS** Chemical Abstracts Service (Registry Number) **cm^2** Square Centimetres **CO2** Carbon Dioxide **COD** Chemical Oxygen Demand **deg C (°C)** Degrees Celcius **EPA (New Zealand)** Environmental Protection Authority of New Zealand

deg F (°F) Degrees Farenheit
g Grams
g/cm^3 Grams per Cubic Centimetre
g/l Grams per Litre
HSNO Hazardous Substance and New Organism
IDLH Immediately Dangerous to Life and Health
immiscible Liquids are insoluable in each other.
inHg Inch of Mercury
inH2O Inch of Water
K Kelvin
kg Kilogram
kg/m^3 Kilograms per Cubic Metre
lb Pound
LC50 LC stands for lethal concentration. LC50 is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.
LD50 LD stands for Lethal Dose. LD50 is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals.
ltr or **L** Litre
m^3 Cubic Metre
mbar Millibar
mg Milligram
mg/24H Milligrams per 24 Hours
mg/kg Milligrams per Kilogram
mg/m^3 Milligrams per Cubic Metre
Misc or **Miscible** Liquids form one homogeneous liquid phase regardless of the amount of either component present.
mm Millimetre
mmH2O Millimetres of Water
mPa.s Millipascals per Second
N/A Not Applicable
NIOSH National Institute for Occupational Safety and Health
NOHSC National Occupational Heath and Safety Commission
OECD Organisation for Economic Co-operation and Development
Oz Ounce
PEL Permissible Exposure Limit
Pa Pascal
ppb Parts per Billion
ppm Parts per Million
ppm/2h Parts per Million per 2 Hours
ppm/6h Parts per Million per 6 Hours
psi Pounds per Square Inch
R Rankine
RCP Reciprocal Calculation Procedure
STEL Short Term Exposure Limit
TLV Threshold Limit Value
tne Tonne
TWA Time Weighted Average
ug/24H Micrograms per 24 Hours
UN United Nations
wt Weight